

Youth Soccer Goal Installation Notes SG46

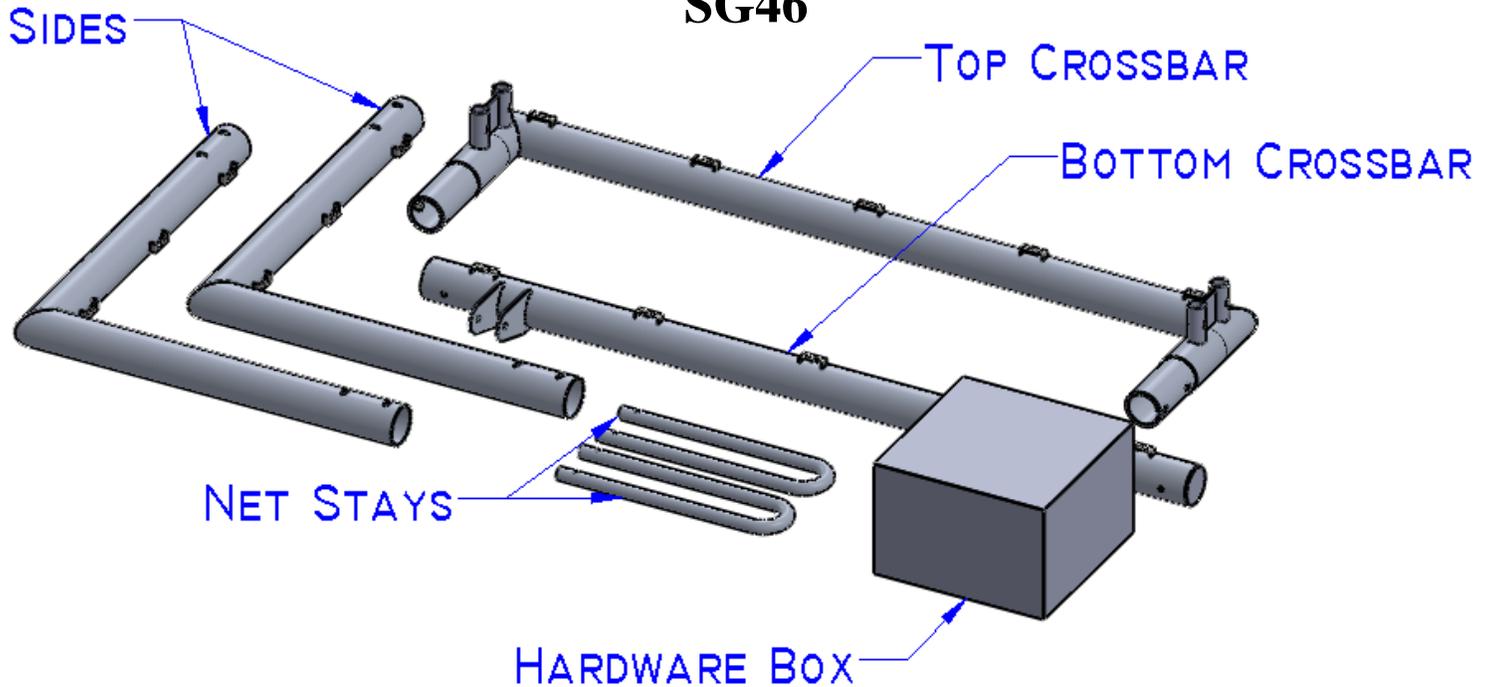


Figure 1

Hardware Parts List:

- (4) 1/4-20 X 2.500" Long S.S. Hex Bolt
- (8) 1/4" SS Flat Washer
- (4) 1/4" SS Lock Washer
- (4) 1/4-20 SS Hex Nut
- (4) 3/8-16 X 1" Long serrated washer Hex Bolt
- (2) 1/3-13 X 4.000" Long S.S. Hex Bolt
- (4) 1/2" SS Flat Washer
- (2) 1/2-13 SS Nylock Nut
- (2) 3/8-16 x 5.00" Hex Head Bolt
- (2) 3/8-16 Flat Washer
- (2) 3/8" split lock washer

1. Begin by laying all the goal components out. Place the bottom crossbar with the clips up and the wheel mounts back.

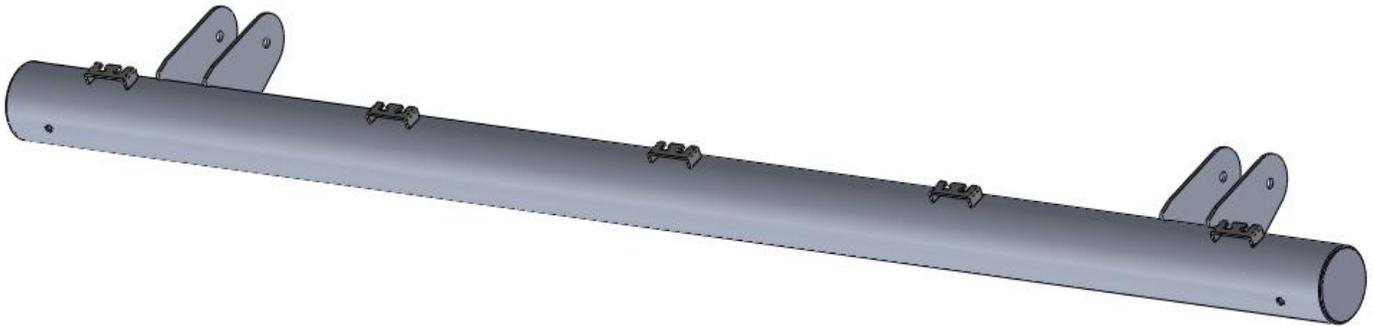


Figure 2

2. Align the side frames with the corresponding mount holes in the bottom crossbar shown in figure 3. Be sure that the sides were assembled so that the clips on the sides match the clips on the crossbar. Using the 3/8" x 5" bolts, with flat and lock washers, attach the side frames to the crossbar. **Note: Do not tighten hardware until all bolts are in place.**

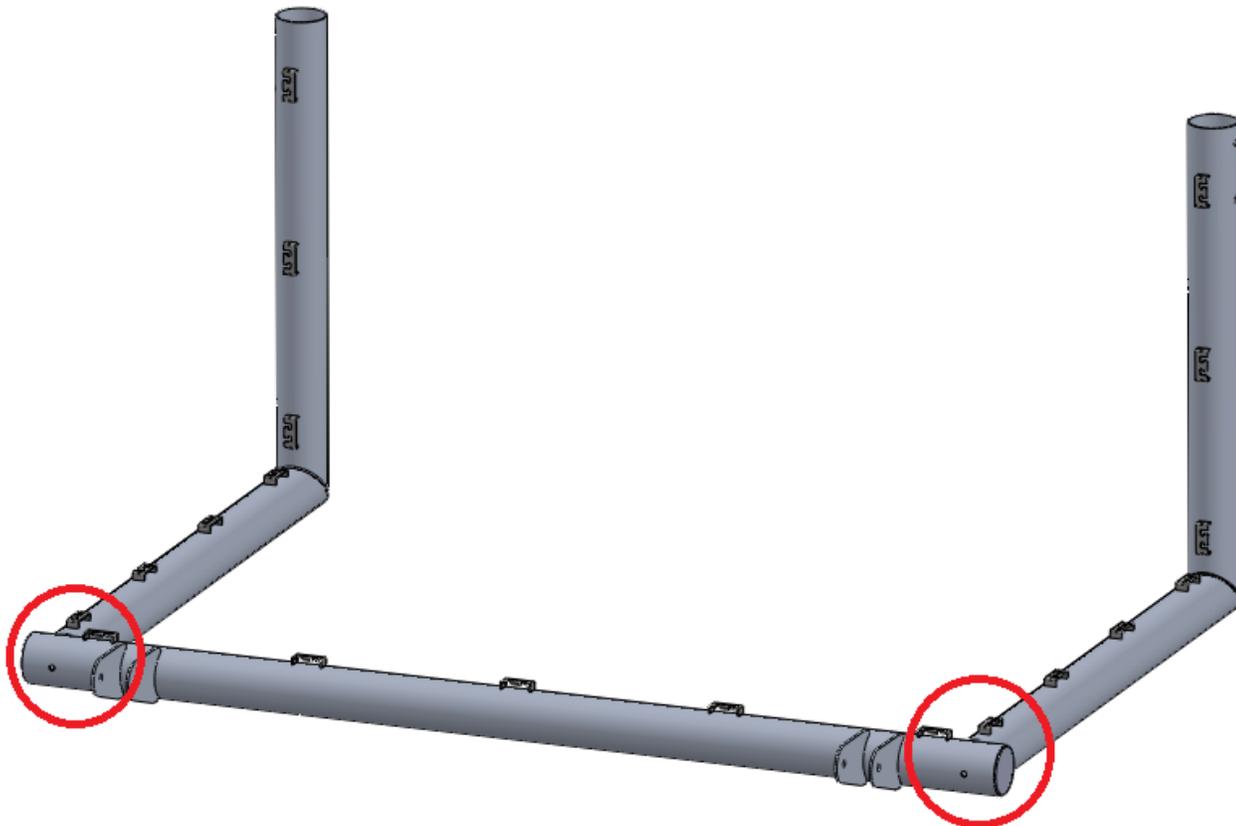


Figure 3

3. The top crossbar can now be slid down into the sides. Attach the crossbar to the side frames using the 3/8" x 1" serrated bolts. Once all gaps have been minimized, tighten all hardware.

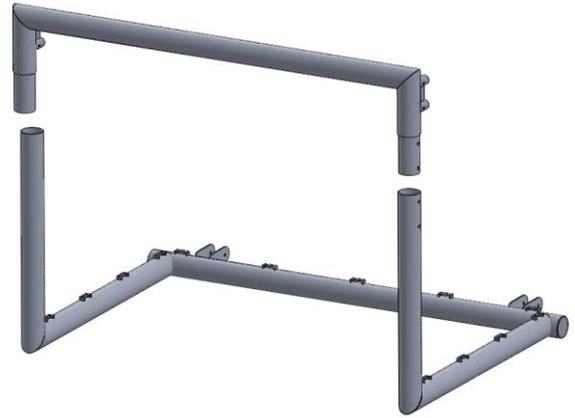


Figure 4

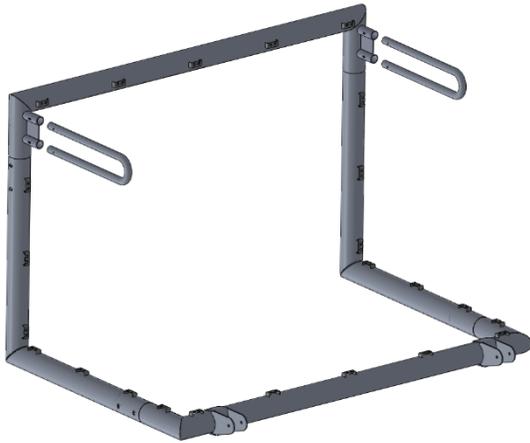


Figure 5

4. The net stays can now be inserted and secured using the 1/4-20 x 2.50" long bolts, flat washers, lock washers and nuts from the hardware kit (Fig. 5).

5. With the goal now fully assembled, place the net flat on the ground and locate the corners of the net. Locate the centerline of the bound edge that will be attached to the top crossbar. The centerline of the binding will be attached to the centerline clip of the crossbar. Attach the net by first pushing the outer binding through the clip, then securing in the groove (Fig. 6). Start in the middle of the crossbar and move outward, attaching every other clip, and then go back through and attach the remaining clips. Once clipped, apply weight to the clipped net to stretch material. Next, work down both uprights, ensuring that the net is on the outside of the End Frame. Follow the same procedure used for the crossbar. Finish by attaching the net to the sides and bottom crossbar in the same manner.

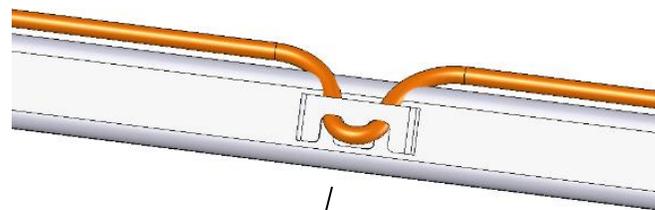


Figure 6

Outside of Goal

6. With the goal now fully assembled, and the net fastened, the wheels can now be put on. Each wheel is held on using the supplied 1/2-13 x 4" long bolt, with a washer on each side and nylock nut, as shown in figure 7 below.

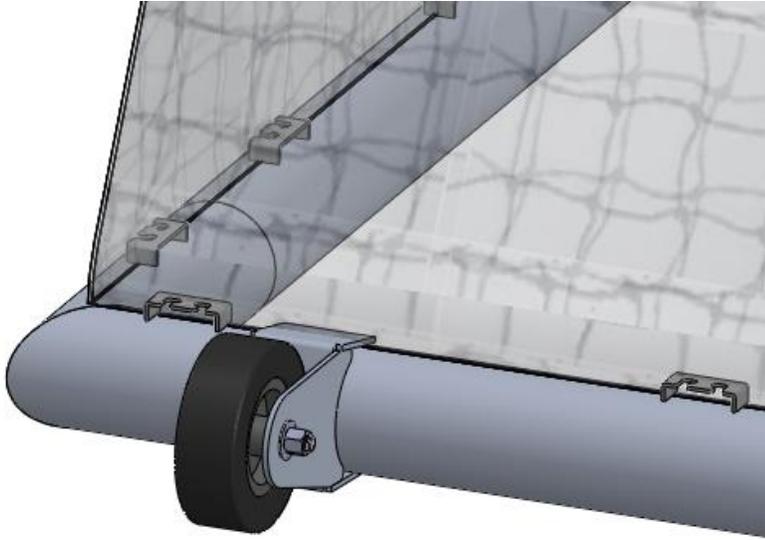


Figure 7

Standard Installation Complete

**SEE NEXT PAGE FOR VALUABLE SAFETY TIPS RELATED TO
PORTABLE YOUTH GOALS**

Soccer Goal Safety Tips

- * Securely anchor, with pins and/or counterweights, movable soccer goals at ALL times.
- * Anchor or chain goals together, to themselves in a folded down position, or to a nearby fence post, dugout, or any other sturdy structure when not in use. If this is not practical, store movable soccer goals in a place where children will not have access to them.
- * Remove nets when goals are not in use.
- * Verify structural integrity and check for secure connecting hardware before every use. Replace damaged or missing parts and/or fasteners immediately.
- * NEVER allow anyone to climb on the net or goal framework.
- * Ensure safety/warning labels are clearly visible (placed under the crossbar and on the sides of the front-posts at eye level).
- * Fully disassemble goals for seasonal storage.
- * Exercise extreme caution and provide adequate manpower when moving goals. Only authorized and properly trained personnel should move soccer goals.
- * Always instruct players regarding the safe handling of and the potential dangers associated with movable soccer goals.
- * Movable soccer goals should only be used on LEVEL (flat) fields.

REPLACEMENT PARTS

Contact Sportsfield Specialties Customer Service at 1-888-975-3343 for replacement hardware.



Sportsfield Specialties, Inc.
P.O. Box 231
41155 State Highway 10
Delhi, N.Y. 13753
Phone: 888-975-3343
Fax: 607-746-8911
www.sportsfieldspecialties.com