

Soccer Goal with Skids Installation Notes

SG824RS, SG721RS, SG618RS

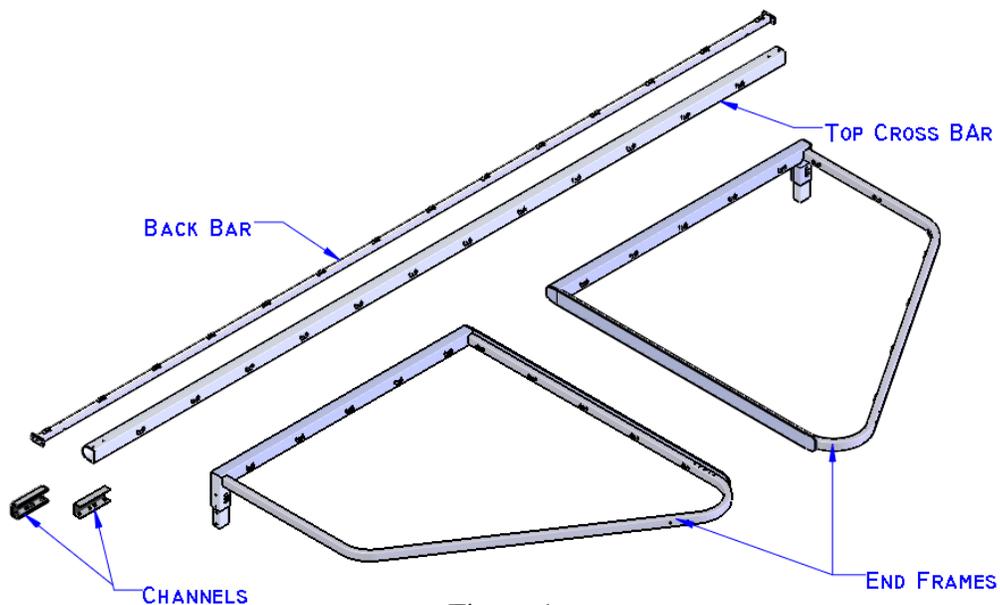


Figure 1

1. Begin by laying out all of the soccer goal components. Place the end frames far enough apart to fit the top crossbar between them with the net clips facing outwards. Place one channel at each connection. (Fig. 1).

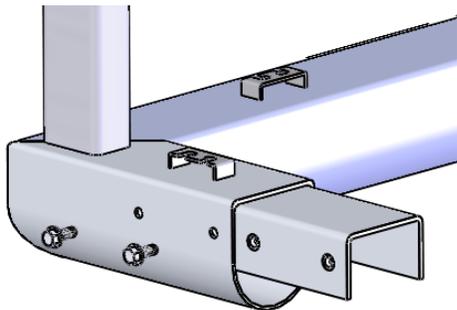


Figure 2A

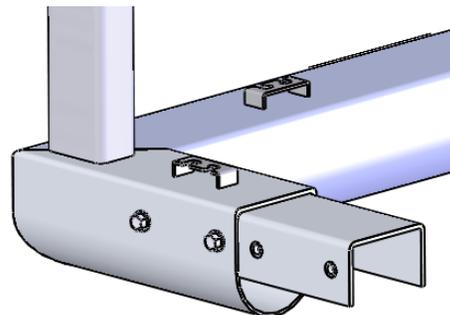


Figure 2B

2. Use (2) 3/8" – 16 x 1" serrated hex bolts to attach the top bar channel to the inside of each end frame (Figs. 2A & 2B). **Note: Do not tighten hardware until all bolts are in place.**

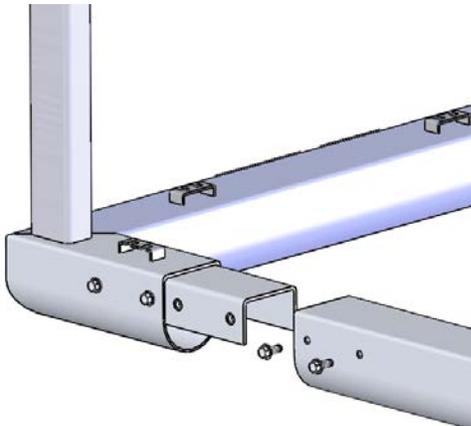


Figure 3A

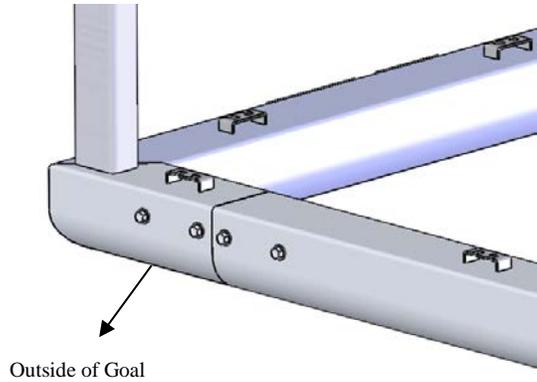


Figure 3B

3. Connect the end frames to the crossbar by sliding the crossbar over the channel (Fig. 3A), confirm all net clips are facing toward the outside of the goal. Use (2) 3/8" – 16 x 1" serrated hex bolts to attach the crossbar to each end frame (Fig. 3B). Tighten all hardware.

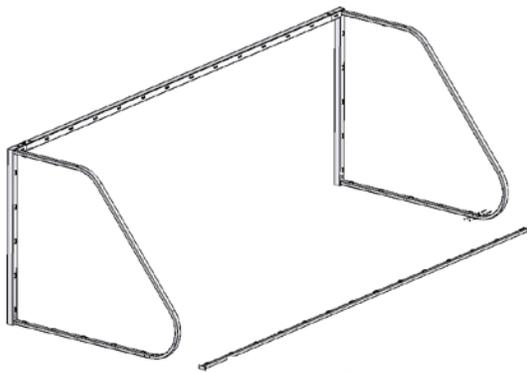


Figure 4

4. Before attaching the ground bar to the goal, carefully flip the goal into the proper position by lifting up on both ends of the crossbar. Place the ground bar between the two end frames (Fig. 4).

5. Attach the ground bar to the end frames with (2) 3/8"-16 x 4-1/2" bolts, (4) 3/8" flat washers, (1) 4952 (Frame Plate), (2) 3/8" lock washers, and (2) 3/8"-16 hex nuts. Verify the net clips are facing toward the outside of the goal. If football and soccer share an end line, position the ground bar on the inside holes. If soccer and football each have their own end line, position the ground bar on the outside holes. Tighten all hardware (Fig. 5).

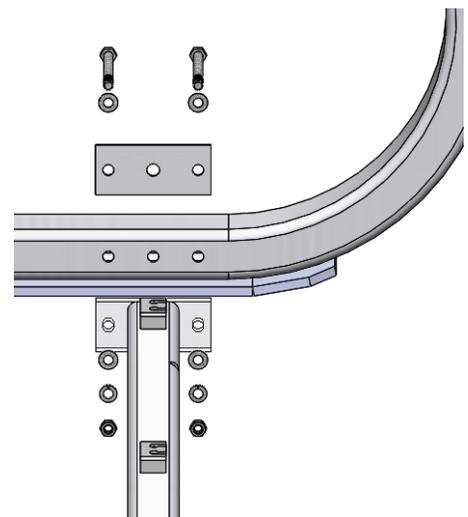


Figure 5

6. With the goal now fully assembled, place the net flat on the ground and locate the corners of the net. Locate the centerline of the bound edge that will be attached to the crossbar. The centerline of the binding will be attached to the centerline clip of the crossbar. Lay the soccer goal down on its face, attach the net by first pushing the outer binding through the clip, then securing in the groove (Fig. 6). Start in the middle of the goal and attach every other clip, and then go back through and attach the remaining clips. Once clipped, apply weight to the clipped net to stretch material. Next, work down both uprights and then back around the End Frame. Follow the same procedure used for the crossbar. Finish by attaching the net to the Ground Bar.

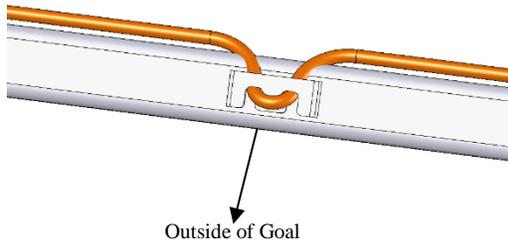


Figure 6

7. Install the net support cable from the inside of the goal. Route the strap through the net clip as shown below (Figure 7) and loop the strap around the goal frame through the provided pre-looped end, stretch the net support cable to the other side of the goal, loop the support cable around the frame and secure the cable to itself using the provided 3/16" cable clamps.

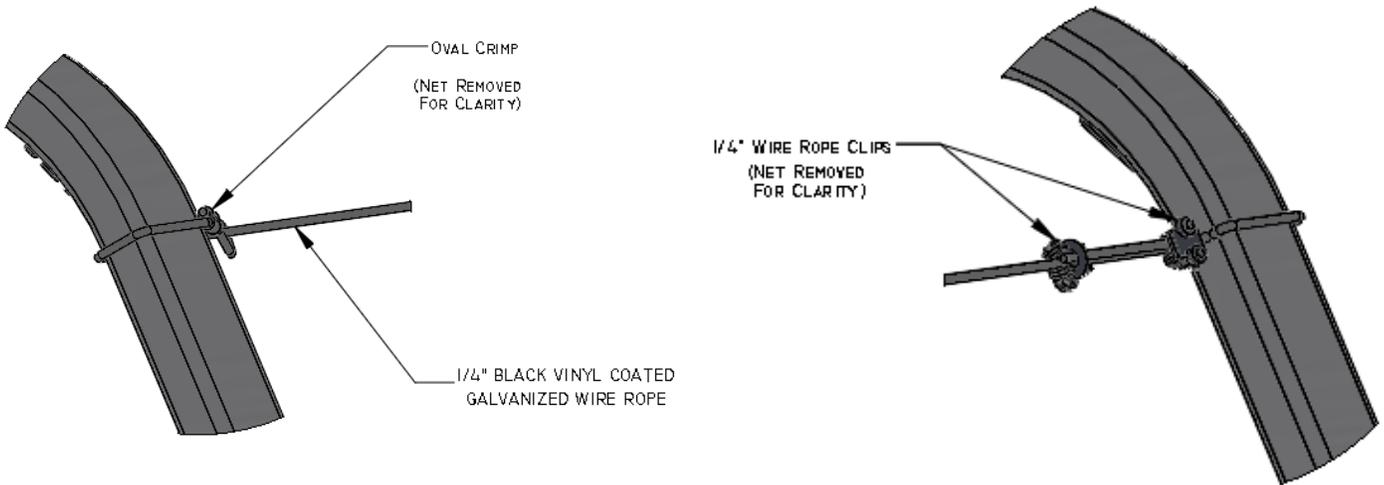


Figure 7

- Standard Installation Complete -

8. **THIS STEP IS FOR NATURAL GRASS SYSTEMS ONLY.** The final step is to anchor the goal to the ground preventing it from moving and/or tipping over. Put the goal into position and install the natural grass anchor system consisting of two (2) anchor pins. Drive the anchor pins through holes in the back bar and into the ground (Fig. 8).

****FOR IN-FILL TURF ANCHORING, PLEASE ASK US ABOUT OUR PATENTED SG2Se AND FOR NATURAL GRASS, OUR SG2SNG SOCCER GOAL SAFETY SYSTEM**

**United States Patent #7,331,880 – Issued February 19, 2008
United States Patent #7,527,569 – Issued May 5, 2009**

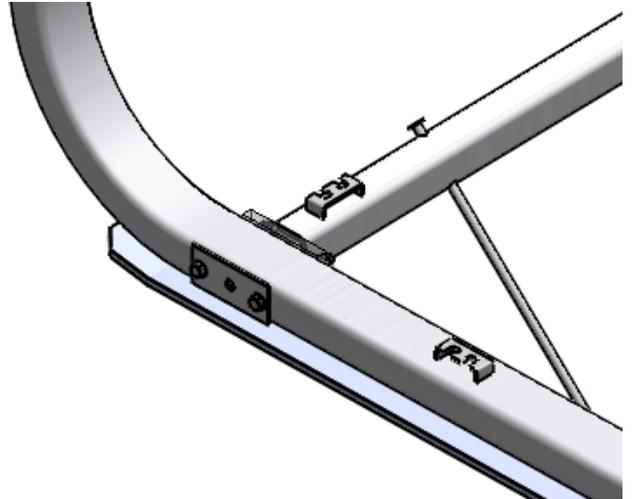


Figure 8

SEE NEXT PAGE FOR VALUABLE SAFETY TIPS RELATED TO PORTABLE SOCCER GOALS

Soccer Goal Safety Tips

- * Securely anchor, with pins and/or counterweights, movable soccer goals at ALL times.
- * Anchor or chain goals together, to themselves in a folded down position, or to a nearby fence post, dugout, or any other sturdy structure when not in use. If this is not practical, store movable soccer goals in a place where children will not have access to them.
- * Remove nets when goals are not in use.
- * Verify structural integrity and check for secure connecting hardware before every use. Replace damaged or missing parts and/or fasteners immediately.
- * NEVER allow anyone to climb on the net or goal framework.
- * Ensure safety/warning labels are clearly visible (placed under the crossbar and on the sides of the front-posts at eye level).
- * Fully disassemble goals for seasonal storage.
- * Exercise extreme caution and provide adequate manpower when moving goals. Only authorized and properly trained personnel should move soccer goals.
- * Always instruct players regarding the safe handling of and the potential dangers associated with movable soccer goals.
- * Movable soccer goals should only be used on LEVEL (flat) fields.

REPLACEMENT PARTS

Contact Sportsfield Specialties Customer Service at 1-888-975-3343 for replacement hardware.



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